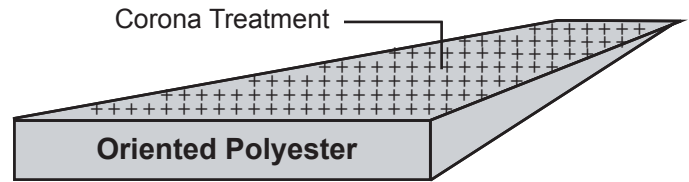


### Skyrol® Type SP65 Corona Treated Film



## Product Features

**DESCRIPTION:** A transparent film with excellent handling characteristics, widely used in flexible packaging applications. This film is corona treated on one side for improved adhesion to inks, adhesives and other coatings.

### FEATURES:

- Corona Treated on One Side
- Excellent Handling Properties
- Good Ink and Adhesive Adhesion

### APPLICATIONS:

- Flexible Packaging Laminations

Property	Value				Unit	Test Method	
<b>Physical Properties</b>							
Thickness	48	75	92	142	gauge		
Yield	41,254	26,403	21,524	13,945	in <sup>2</sup> /lb		
Tensile Strength	MD	46,000	36,000	36,000	PSI	ASTM D 882	
	TD	38,000	37,000	36,000			
Elongation	MD	115	140	150	%	ASTM D 882	
	TD	115	120	130			
COF (film to film)	Static	0.47	0.7	0.65		ASTM D 1894	
	Kinetic	0.43	0.5	.046			
Surface Tension	Treated	53	52		dyne/cm	ASTM D 2578	
	Plain	43	43				
<b>Thermal Properties</b>							
Shrinkage	MD	1.8	2.2		%	150°C x 30 min	
	TD	0.7	0.8				
<b>Optical Properties</b>							
Haze		3.0	2.7	2.8	4.8	%	ASTM D 1003
Light Transmission		90	94	93	90	%	ASTM D 1003
Gloss		160			165	%	ASTM D 2457

\* All values +/- 10%

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INTERFILM HOLDINGS, INC.

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## Standard Roll Sizes

Available Core Sizes →		3" or 6"	3" or 6"	3" or 6"	6"	6"	6"
Approximate Roll OD →		9.50	11.00	13.00	18.75	22.00	25.50
Roll Weight Multiplier →		3	4.5	6.0	12	18	24
Gauge	Microns	Approximate Roll Lengths					
48	12	10,000	15,000	20,000	40,000	60,000	80,000
60	15	8,000	12,000	16,000	32,000	48,000	64,000
75	19	6,400	9,600	12,800	25,600	38,400	51,200
92	23	5,217	7,826	10,435	20,870	31,304	41,739
142	36	3,380	5,070	6,761	13,521	20,282	27,042
200	50	2,400	3,600	4,800	9,600	14,400	19,200
300	75	1,600	2,400	3,200	6,400	9,600	12,800
400	100	1,200	1,800	2,400	4,800	7,200	9,600
500	125	960	1,440	1,920	3,840	5,760	7,680
700	175	686	1,029	1,371	2,743	4,114	5,486
1000	250	480	720	960	1,920	2,880	3,840
14000	350	343	514	686	1,371	2,057	2,743

\*Non-standard roll lengths/OD's are available on special request.

Roll Weight Estimator = (width of roll in inches) X (Roll Weight Multiplier at desired OD)

### Available Widths

- Most films are available in roll widths from ¼ inch to 80 inches

### Minimum Order Quantities

- Minimum order quantity is 500 lbs. Freight will be prepaid and added to invoice.
- Production orders less than 500 lbs. will incur a less than minimum order fee.
- Orders greater than 1000 lbs. are shipped freight paid.

### Plant Locations

Nationwide service through four plants locations.

